

CNC lathes

Last Issue Date: 14/02/2008		Type Of Service				
Activity		A	B	C	D	E
1	<p>ELECTRICAL</p> <ul style="list-style-type: none"> - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted. - CNC - Refer to manufacturers specifications. 				Y	
2	<p>GUARDING</p> <ul style="list-style-type: none"> - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted). 				Y	
3	<p>FITMENT AND OPERATION</p> <ul style="list-style-type: none"> - Clean machine of all foreign matter. - Check fixed and live centres for damage, report on condition. - Check tailstock clamps and locking levers for effective operation, adjust or recommend replacement if necessary. - Check tool-rest holder clamps and locking levers for effective operation, adjust or recommend replacement if necessary. - Check condition of tool rests, make good or recommend replacement if necessary. - Examine drive belts for damage & correct tension, adjust or recommend replacement if necessary. - Lubricate as appropriate. - Check machine operation. 				Y	
4	<p>DUST EXTRACTION</p> <ul style="list-style-type: none"> - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and for obstructions. - If non ducted unit used maintenance covered by ME21. 				Y	
5	Record all results in log book.				Y	

Special Comments and Technical Data

D SERVICE ANNUAL

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

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