

CNC mills

Last Issue Date: 30/09/2015		Type Of Service				
Activity		A	B	C	D	E
1	<b>ELECTRICAL</b> - Inspect for damage to switch gear, wiring and/or conduits. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted. - CNC - Refer to manufacturers specification.			Y	Y	
2	<b>GUARDING</b> - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).			Y	Y	
3	<b>FITMENT AND OPERATION</b> - Clean machine of all foreign matter. - Check locking levers and adjusting handlers / levers for smooth operation. - Lubricate all points as required. - Check hydraulic system operation. - Check hydraulic system oil levels. - Check hydraulic system for leaks. - Check machine operation.			Y	Y	
4	Record results in service sheets and log book if included.			Y	Y	

**Special Comments and Technical Data**

C SERVICE 3 MONTHLY (DO NOT INCLUDE FOR DECD SITES)  
 D SERVICE ANNUAL

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*For more information please contact the applicable Facilities Management Service Provider.*



Government of South Australia  
 Department of Planning,  
 Transport and Infrastructure

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