

Cylindrical grinders

Last Issue Date: 14/02/2008		Type Of Service				
		A	B	C	D	E
Activity						
1	<b>ELECTRICAL</b> - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted.				Y	
2	<b>GUARDING</b> - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).				Y	
3	<b>FITMENT AND OPERATION</b> - Clean machine of all foreign matter. - Check that wheels are not chipped, clogged (loaded), glazed or cracked. Cracked wheels not to be used and are recommended for immediate removal. - Adjust Gib strips on all slides. - Examine drive belts for flaws and correct tension, adjust if necessary. - Check gear train (Stud gear, change gear etc.) for correct mesh and alignment, adjust if necessary. - Lubricate ways and slides. - Check and adjust saddle to apron screws. - Check operation of quick change gear box if fitted. - Check machine operation.				Y	
4	Record results in service sheets and log book if included.				Y	

**Special Comments and Technical Data**

D SERVICE ANNUAL

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*For more information please contact the applicable Facilities Management Service Provider.*



Government of South Australia  
Department of Planning,  
Transport and Infrastructure

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