

Hydraulic metal presses

Last Issue Date: 14/02/2008		Type Of Service				
Activity		A	B	C	D	E
1	<p><b>ELECTRICAL</b></p> <ul style="list-style-type: none"> <li>- Inspect for damage to switch gear, wiring and/or conduit.</li> <li>- Check isolator is lockable in off position.</li> <li>- Check operation of start/stop switch.</li> <li>- Check emergency stop where fitted.</li> </ul>				Y	
2	<p><b>GUARDING</b></p> <ul style="list-style-type: none"> <li>- Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks where fitted, foot and hand controls).</li> </ul>			Y	Y	
3	<p><b>FITMENT AND OPERATION</b></p> <ul style="list-style-type: none"> <li>- Clean machine of all foreign matter.</li> <li>- Check for oil leaks and repair as required (or recommend for replacement)</li> <li>- Test work holding clamps for proper operation.</li> <li>- Check drive system for, correct tension, adjust if required, or replace if necessary.</li> <li>- Lubricate all points as appropriate, check hydraulic reservoir level</li> <li>- Adjust cables for correct operation.</li> <li>- Calibrate devices if applicable.</li> <li>- Check machine operation.</li> <li>- Drain, flush &amp; inspect hydraulic system and reservoir, replace with new hydraulic oil.</li> <li>- Change oil cartridge seals and filter.</li> </ul>			Y	Y	
4	Record results in service sheets and log book if included.			Y	Y	

**Special Comments and Technical Data**

C SERVICE 3 MONTHLY  
D SERVICE ANNUAL

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*For more information please contact the applicable Facilities Management Service Provider.*



Government of South Australia  
Department of Planning,  
Transport and Infrastructure

**Download Date:** 22/12/2020

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