

Borer - Vertical

| Last Issue Date: 17/07/2013 | | Type Of Service | | | | |
|-----------------------------|---|-----------------|---|---|---|---|
| Activity | | A | B | C | D | E |
| 1 | ELECTRICAL - Check for damage to switch gear, wiring and / or conduit. - Check isolator is lockable in off position. - Check operation of start / stop switch. - Check emergency stop where fitted. | | | Y | Y | |
| 2 | GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and / or interlocks if fitted). | | | Y | Y | |
| 3 | FITMENT AND OPERATION - Check for table adjustment can be operated freely. - Check pneumatic hoses, fittings and regulators. - Check height adjustment system. - Check stops and clamps. - Check and replace tooling as required. - Lubricate lightly as appropriate. | | | Y | Y | |
| 4 | Check all moving parts and control functions. | | | | Y | |
| 5 | Degrease machine. | | | | Y | |
| 6 | Dust extraction - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and obstructions. | | | | Y | |
| 7 | Record results in service sheet and log book if included. | | | Y | Y | |

Special Comments and Technical Data

C SERVICE 3 MONTHLY (INCLUDE ONLY IF REQUIRED BY SITE)
D SERVICE ANNUAL
REPORT ANY REQUIRED REPAIRS TO THE NOMINATED PERSON.

Disclaimer -This TDS is intended to provide guidance only to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full [Conditions of Use](#) provided on the final page of this document and on the DPTI website.

For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

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