## Borer - Multi

Last Issue Date: 17/07/2013 Activity		Type Of Service				
		Α	В	С	D	E
1	ELECTRICAL  - Check for damage to switch gear, wiring and / or conduit.  - Check isolator is lockable in off position.  - Check operation of start / stop switch.  - Check emmergency stop where fitted.			Y	Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and / or interlockes if fitted).			Y	Y	
3	FITMENT AND OPERATION  - Check horizontal and vertical adjustment can be operated freely.  - Check pneumatics controls, hoses, fittings and regulators.  - Check and calibrate digital measurement readouts, replace battery as required.  - Check and replace tooling as required.  - Lubricate lightly as appropriate.  - If fitted, check integrity of and adjust rack and pinion height adjusting system.			Y	Y	
4	Check all moving parts, and control functions.				Υ	
5	Degrease machine.				Υ	
6	Dust extraction - Where equipment is servised by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and obstructions.			Y	Υ	
7	Record results in service sheet and log book if included.			Υ	Υ	

## **Special Comments and Technical Data**

C SERVICE 3 MONTHLY (INCLUDE ONLY IF REQUIRED BY SITE) D SERVICE ANNUAL REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

**Disclaimer -**This TDS is intended to provide <u>guidance only</u> to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full **Conditions of Use** provided on the final page of this document and on the DPTI website.

Government of South Australia

Department of Planning,
Transport and Infrastructure

For more information please contact the applicable Facilities Management Service Provider.

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