

Metal bandsaws

Last Issue Date: 14/02/2008		Type Of Service				
Activity		A	B	C	D	E
1	<b>ELECTRICAL</b> - Inspect for damage to switch gear, wiring and/or conduits. - Check automatic electrical shut off mechanism operates effectively and adjust if necessary.				Y	
2	<b>GUARDING</b> - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).				Y	
3	<b>FITMENT AND OPERATION</b> - Clean machine of all foreign matter. - Examine drive systems for flaws & correct tension, adjust if necessary and recommend replacement if necessary. This includes V Belts and pulleys. - Hydraulics - Check and top up as required. Test work holding vice for proper operation. - Replace suds (coolant) totally and dispose according to materials safety data sheet. - Clean suds sieve and pump, recommend replacement if necessary. - Check suds flow and adjust if necessary. - Check and adjust Gib screws. - Check security of blade holding mechanism. - Check hydraulic mechanism for proper functioning, bleed if necessary. - Check integrity of guide head lift lock. - Lubricate all points as required. - Check machine operation.				Y	
4	Record results in service sheets and log book if included.				Y	

**Special Comments and Technical Data**

D SERVICE ANNUAL

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*For more information please contact the applicable Facilities Management Service Provider.*



Government of South Australia  
Department of Planning,  
Transport and Infrastructure

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