

Bandsaw Horizontal - Bomar

Activity		Type Of Service				
		A	B	C	D	E
Last Issue Date: 23/01/2013						
1	<b>ELECTRICAL</b> -Check condition of switch gear, wiring and/or conduit. -Check operation of automatic electrical shut off mechanism.			Y	Y	
2	<b>GUARDING</b> -Check all guards are secure and function correctly (include latches, locks, fasteners and interlocks if fitted).			Y	Y	
3	<b>FITMENT, OPERATION</b> -Clean machine of all foreign matter. -Lubricate all moving parts. -Check machine operation and control functions. - Check drive systems including V belts and pulleys, adjust if needed and report any required repairs. - Check and top up hydraulic fluid. - Check operation of holding vice. - Check rams, hoses, pump & reservoir for oil leaks. - Check coolant level and fill as required. - Check suds flow and adjust if necessary. - Check and adjust gib screws. - Check security of blade holding mechanism. - Check operation of hydraulic mechanism . - Check integrity of guide head lift lock.			Y	Y	
4	Degrease machine, check all moving parts, replace all coolant, clean suds sieve and pump and metal sword from coolant reservoir.				Y	
5	Record results in service sheet and log book if available.			Y	Y	

**Special Comments and Technical Data**

C SERVICE 3 MONTHLY (INCLUDE ONLY IF REQUESTED BY SITE)  
 D SERVICE ANNUAL  
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia  
 Department of Planning,  
 Transport and Infrastructure

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