

Bandsaw Horizontal - Thomas

Last Issue Date: 23/01/2013		Type Of Service				
		A	B	C	D	E
Activity						
1	ELECTRICAL -Check condition of switch gear, wiring and/or conduit. -Check isolator is lockable in off position. -Check operation of start/stop switch. -Check emergency stop where fitted. -Check all electrical connections.			Y	Y	
2	GUARDING -Check all guards are secure and function correctly (include latches, locks, fasteners and interlocks if fitted).			Y	Y	
3	FITMENT & OPERATION -Clean machine of all foreign matter. -Check drive systems for flaws, adjust if needed. -Check operation of holding vice. -Check hoses, pump & reservoir for leaks. -Check coolant level and fill as required. -Check suds flow and adjust if necessary. -Check and adjust Gib screws. -Check security of blade holding mechanism. -Check integrity of return spring and mountings. -lubricate all parts as required. Check machine operation and control functions.			Y	Y	
4	Degrease machine, check all moving parts, replace coolant, and clean suds sieve, pump and metal sworf from coolant resevoir.				Y	
5	Record results in service sheet and log book if availabe.			Y	Y	

Special Comments and Technical Data

C SERVICE 3 MONTHLY (INCLUDE ONLY IF REQUESTED BY SITE)
 D SERVICE ANNUAL
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

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