

Metal folding machines

Last Issue Date: 13/03/2012		Type Of Service				
Activity		A	B	C	D	E
1	ELECTRICAL - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted.				Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).				Y	
3	FITMENT AND OPERATION - Clean machine of all foreign matter. - Check for oil leaks and repair as required (or recommend for replacement) - Test work holding clamps for proper operation. - Check drive belts for, correct tension, adjust if required, or replace if necessary. - Lubricate all points as appropriate, check hydraulic reservoir level. - Adjust cables for correct operation. - Calibrate devices if applicable. - Drain, flush & inspect hydraulic system and reservoir, replace with new hydraulic oil. - Change oil cartridge seals and filter. - Check machine operation.			Y	Y	
4	Record results in service sheets and log book if included.			Y	Y	

Special Comments and Technical Data

C SERVICE 3 MONTHLY (DO NOT INCLUDE FOR DECD SITES)
 D SERVICE ANNUAL

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

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