

Metal lathes

Last Issue Date: 14/02/2008		Type Of Service				
Activity		A	B	C	D	E
1	ELECTRICAL - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted.				Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).				Y	
3	FITMENT AND OPERATION - Adjust Gib strips on all slides. - Examine drive belts for flaws and correct tension, adjust if necessary. - Check gear train(Stud gear, change gear etc.) for correct mesh and alignment, adjust if necessary. - Inspect internal Morse tapers for burrs/scratches. - Lubricate ways and slides. - Check and adjust saddle to apron screws. - Check operation of quick change gear box if fitted.				Y	
4	Record barcode number and all results in log book.				Y	

Special Comments and Technical Data

D SERVICE RECOMMENDED TO BE UNDERTAKEN ANNUALLY.

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

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