

Metal Milling Machine - Bridgeport

Last Issue Date: 23/01/2013		Type Of Service				
		A	B	C	D	E
Activity		A	B	C	D	E
1	ELECTRICAL -Check condition of switch gear, wiring and/or conduit. -Check isolator is lockable in off position. -Check operation of start/stop switch. -Check emergency stop where fitted. -Check all electrical connections.		Y		Y	
2	GUARDING -Check all guards are secure and function correctly (include latches, locks, fasteners and interlocks if fitted).		Y		Y	
3	FITMENT & OPERATION -Clean machine of all foreign matter. -Adjust Gib strips on all sides. -Check drive belts for flaws and correct tension. adjust if required. -Check variable speed alignment and adjust if required. -Check internal chuck collar and locking device. -Lubricate ways and slides. -Check lock levers, adjusters and handle actions. -Check and adjust saddle apron screws. -Check rise and fall mechanism and adjust as required. -Lubricate all moving parts. -Check machine operation and control functions.		Y		Y	
4	Check and degrease all drive gears, chains and sprockets.				Y	
5	Record results in service sheet and log book if available.			Y	Y	

Special Comments and Technical Data

B SERVICE MONTHLY (INCLUDE ONLY IF REQUESTED BY SITE)
 D SERVICE ANNUAL
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

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