

Metal Milling Machine - Herless

Last Issue Date: 23/01/2013		Type Of Service				
Activity		A	B	C	D	E
1	<b>ELECTRICAL</b> -Check condition of switch gear, wiring and/or conduit. -Check isolator is lockable in off position. -Check operation of start/stop switch. -Check emergency stop where fitted. -Check all electrical connections.				Y	
2	<b>GUARDING</b> -Check all guards are secure and function correctly (include latches, locks, fasteners and interlocks if fitted).				Y	
3	<b>FITMENT &amp; OPERATION</b> -Clean machine of all foreign matter. -Adjust Gib strips on all sides. -Check drive belts for flaws and tension, adjust if necessary. -Check variable speed alignment and adjust if necessary. -Check internal chuck collar and locking device. -Lubricate ways and slides. -Check lock levers, adjusters and handle actions. -Check and adjust saddle to apron screws. -Check rise and fall mechanism and adjust as required. -lubricate all moving parts. -Check machine operation and control functions.				Y	
4	Check and degrease all drive gears, chains and sprockets.				Y	
5	Record results in service sheet and log book if available.				Y	

**Special Comments and Technical Data**

D SERVICE ANNUAL  
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

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*For more information please contact the applicable Facilities Management Service Provider.*



Government of South Australia  
 Department of Planning,  
 Transport and Infrastructure

**Download Date:** 22/12/2020

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