

Metal rolling machines

Last Issue Date: 14/02/2008		Type Of Service				
		A	B	C	D	E
Activity						
1	ELECTRICAL - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted.				Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).				Y	
3	FITMENT AND OPERATION - Clean machine of all foreign matter. - Lubricate ways and slides as appropriate. - Test work holding vice for proper operation. - Examine drive belts for flaws & correct tension, adjust if necessary, recommend replacement if necessary. - Lubricate all points as appropriate. - Check machine operation.				Y	
4	Record results in service sheets and log book if included.				Y	

Special Comments and Technical Data

D SERVICE ANNUAL

Disclaimer -This TDS is intended to provide guidance only to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full **Conditions of Use** provided on the final page of this document and on the DPTI website.

For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

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