

Rolling Machine - Tube

| Last Issue Date: 23/01/2013 |  | Type Of Service |   |   |   |   |
|-----------------------------|--|-----------------|---|---|---|---|
|                             |  | A               | B | C | D | E |
| Activity                    |  |                 |   |   |   |   |
| 1                           | <b>ELECTRICAL</b><br>-Check condition of switch gear, wiring and/or conduit.<br>-Check isolator is lockable in off position.<br>-Check operation of start/stop switch.<br>-Check emergency stop where fitted.<br>-Check all electrical connections.  |                 |   | Y | Y |   |
| 2                           | <b>GUARDING</b><br>-Check all guards are secure and function correctly (include latches, locks, fasteners and interlocks if fitted).   |                 |   | Y | Y |   |
| 3                           | <b>FITMENT &amp; OPERATION</b><br>-Clean machine of all foreign matter.<br>-Check rams, hoses pump and clamps for oil leaks.<br>-Check hydraulic reservoir oil levels and top up if required.<br>-Check for wear on worm drive threads.<br>-Check hydraulic system operation.<br>-Check parallel accuracy of backstop to folding blade, and adjust as required.<br>-Check and calibrate measurement readouts.<br>-Lubricate all moving parts.<br>-Check machine operation and control functions. |                 |   | Y | Y |   |
| 4                           | Check and degrease all drive gears, chains and sprockets. Buff rollers.  |                 |   |   | Y |   |
| 5                           | Record results in service sheet and log book if available.   |                 |   | Y | Y |   |

**Special Comments and Technical Data**

C SERVICE 3 MONTHLY (INCLUDE ONLY IF REQUESTED BY SITE)  
 D SERVICE ANNUAL  
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

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*For more information please contact the applicable Facilities Management Service Provider.*



Government of South Australia  
 Department of Planning,  
 Transport and Infrastructure

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