

Metal shapers

Last Issue Date: 14/02/2008		Type Of Service				
		A	B	C	D	E
Activity						
1	<p>ELECTRICAL</p> <ul style="list-style-type: none"> - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position. - Check operation of start/stop switch. 				Y	
2	<p>GUARDING</p> <ul style="list-style-type: none"> - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted). 				Y	
3	<p>FITMENT AND OPERATION</p> <ul style="list-style-type: none"> - Lubricate ways and slides as appropriate. - Test work holding vice for proper operation. - Adjust Gib stripes on all slides as appropriate. - Examine drive belts for flaws & correct tension, adjust if necessary, recommend replacement if necessary. - Lubricate all points as appropriate. 				Y	
4	Record barcode number and all results in log book.				Y	

Special Comments and Technical Data

D SERVICE RECOMMENDED TO BE UNDERTAKEN ANNUALLY

Disclaimer -This TDS is intended to provide guidance only to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full [Conditions of Use](#) provided on the final page of this document and on the DPTI website.

For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

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