

MIG Machines - Lincoln Feeder Unit

Last Issue Date: 23/01/2013		Type Of Service				
		A	B	C	D	E
Activity						
1	<p>ELECTRICAL</p> <ul style="list-style-type: none"> -Check condition of switch gear, wiring and/or conduit. -Check isolator is lockable in off position. -Check operation of start/stop switch. -Check emergency stop where fitted. -Check all electrical connections. 	Y			Y	
2	<p>GUARDING</p> <ul style="list-style-type: none"> -Check all guards are secure and function correctly (include latches, locks, fasteners and interlocks if fitted). 	Y			Y	
3	<p>FITMENT & OPERATION</p> <ul style="list-style-type: none"> -Clean machine of all foreign matter. <p>Hand Piece & Conduit Hose</p> <ul style="list-style-type: none"> -Check nozzle condition and replace if required. -Check contact tip, replace if required. -Check gas diffuser, replace O-rings, C-clips or unit if damaged. -Check neck fitment, replace if required. -Check trigger function, replace if required. -Check hand piece, replace if damaged. -Check conduit connection and seals, replace if required. -Check conduit liner for damage or kinks, replace if required. <p>Wire Feed Control</p> <ul style="list-style-type: none"> -Check drive roller fitment and keyways, replace if required. -Check wire spool over run tension and adjust if required. -Check and test wire feed controls. <p>Cables and Hoses</p> <ul style="list-style-type: none"> -Check all hoses and cables for fitment and condition. -Check return lead clamp, repair or replace if required. 	Y			Y	
4	Record results in service sheet and log book if available.	Y			Y	

Special Comments and Technical Data

A SERVICE WEEKLY (INCLUDE ONLY IF REQUESTED BY SITE)
 D SERVICE ANNUAL
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

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