

Orbital grinders

Last Issue Date: 14/02/2008		Type Of Service				
		A	B	C	D	E
Activity						
1	<b>ELECTRICAL</b> - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted.				Y	
2	<b>GUARDING</b> - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).				Y	
3	<b>FITMENT AND OPERATION</b> - Clean machine of all foreign matter. - Check that wheels are not chipped, clogged (loaded), glazed or cracked. Cracked wheels not to be used and are to be recommended for immediate removal. - If necessary dress grinding wheel. - Reset spark arresters no greater than 2mm gap after any wheel dressing. - Check that the tool rests are as close as possible to the wheel - no greater than 1.5mm gap, reset if necessary. - Check operation of machine.				Y	
4	Record results in service sheets and log book if included.				Y	

**Special Comments and Technical Data**

D SERVICE ANNUAL

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*For more information please contact the applicable Facilities Management Service Provider.*



Government of South Australia  
Department of Planning,  
Transport and Infrastructure

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