

Profile metal cutting machines

Last Issue Date: 14/02/2008		Type Of Service				
		A	B	C	D	E
Activity						
1	ELECTRICAL - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted.				Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).				Y	
3	FITMENT AND OPERATION - Clean machine of all foreign matter. - Check coolant level. - Check coolant pump. - Check blade for defects. - Check operation of machine. - Replace coolant at least once a year.				Y	
4	Record results in service sheets and log book if included.				Y	

Special Comments and Technical Data

D SERVICE ANNUAL

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

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