

Radial drills

Last Issue Date: 30/09/2015		Type Of Service				
Activity		A	B	C	D	E
1	ELECTRICAL - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted.			Y	Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).			Y	Y	
3	FITMENT AND OPERATION - Clean machine of all foreign matter. - Adjust Gib strips on all slides. - Examine drive belts for flaws and correct tension, adjust if necessary. - Check gear train (Stud gear, change gear etc.) for correct mesh and alignment, adjust if necessary. - Inspect internal Morse tapers for burrs/scratches. - Lubricate ways and slides. - Check and adjust saddle to apron screws. - Check operation of quick change gear box if fitted. - Check and Lubricate Rise and Fall Mechanism as required. - Check machine operation.			Y	Y	
4	Record results in service sheets and log book if included.			Y	Y	

Special Comments and Technical Data

C SERVICE 3 MONTHLY (DO NOT INCLUDE FOR DECD SITES)
 D SERVICE ANNUAL

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

Download Date: 22/12/2020

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