

Grinder - Straight Line

Last Issue Date: 23/01/2013		Type Of Service				
Activity		A	B	C	D	E
1	ELECTRICAL -Check condition of switch gear, wiring and/or conduit. -Check isolator is lockable in off position. -Check operation of start/stop switch. -Check emergency stop where fitted. -Check all electrical connections.			Y	Y	
2	GUARDING -Check all guards are secure and function correctly (include latches, locks, fasteners and interlocks if fitted).			Y	Y	
3	FITMENT & OPERATION -Clean machine of all foreign matter. -Check condition of wheels if cracked not to be used. -Adjust Gib strips on all sides. -Check drive belts including tension, adjust if required. -Check gear train (stud gear, change gear, etc) for correct mesh and alignment, adjust if required. -Lubricate ways and slides. -Check and adjust saddle to apron screws. -Check operation of quick change gear box if fitted. -Check machine operation.			Y	Y	
4	Degrease machine. Check all moving parts. Replace coolant. Clean suds seive, pump and metal sworf from coolant resevoir. Check control functions.				Y	
5	Record results in service sheet and log book if availabe.			Y	Y	

Special Comments and Technical Data

C SERVICE 3 MONTHLY (INCLUDE ONLY IF REQUESTED BY SITE)
 D SERVICE ANNUAL
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

Disclaimer -This TDS is intended to provide guidance only to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full [Conditions of Use](#) provided on the final page of this document and on the DPTI website.

For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

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