

Paper guillotines

Activity		Type Of Service				
		A	B	C	D	E
Last Issue Date: 30/09/2015						
1	Lubricate and adjust gibbs as required.			Y	Y	
2	Lubricate bearings and brushes. Ensure correct clearances and operation.			Y	Y	
3	Check hydraulic system for leaks and change hydraulic oil.			Y	Y	
4	Ensure correct operation of lead screw and pressure clamps, adjust as required.			Y	Y	
5	Ensure correct operation of knuckles, nuts, bearings etc.			Y	Y	
6	Lubricate slide adjustments and ensure correct operation.			Y	Y	
7	Lubricate machine as per manufacturers' recommendations and specifications.			Y	Y	
8	Check operation of blower and blower bearings. lubricate as per specification.			Y	Y	
9	Ensure that all safety controls are fully operational, particularly, Infra red barrier switches, Cam switches, Back-guage switches and False clamp switches.			Y	Y	
10	Record all amperages			Y	Y	
11	Check, clean, align and adjust blade holder.				Y	
12	Lubricate crank turnbuckle. Check and adjust to ensure correct operation.				Y	
13	Torque knife bolts to manufacturers' specification.				Y	
14	Check and adjust clutch air gap, clutch springs, eccentric and parallel adjustments to manufacturers' specification.				Y	
15	Square back guage to side plates and clamp.				Y	
16	Record results in log book.			Y	Y	

Special Comments and Technical Data

C SERVICE 3 MONTHLY (DO NOT INCLUDE FOR DECD SITES)
D SERVICE ANNUAL

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

Download Date: 22/12/2020

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