

Moulder

Last Issue Date: 14/02/2008		Type Of Service				
Activity		A	B	C	D	E
1	<p>ELECTRICAL</p> <ul style="list-style-type: none"> - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position if applicable. - Check operation of start/stop switch. - Check emergency stop where fitted. 				Y	
2	<p>GUARDING</p> <ul style="list-style-type: none"> - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted). 				Y	
3	<p>FITMENT AND OPERATION</p> <ul style="list-style-type: none"> - Clean machine of all foreign matter. - Check fence for operation and soundness. - Check rise and fall operation. - Check brake operation and tension. - Check V belt. - Check operation of power feed. - Check condition of shaft. - Lubricate spindle shaft. - Check machine operation. 				Y	
4	<p>DUST EXTRACTION</p> <ul style="list-style-type: none"> - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and for obstructions. - If non ducted unit used maintenance covered by ME21. 				Y	
5	Record results in service sheets and log book if included.				Y	

Special Comments and Technical Data

D SERVICE ANNUAL

Disclaimer -This TDS is intended to provide guidance only to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full [Conditions of Use](#) provided on the final page of this document and on the DPTI website.

For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

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