

Moulder - Straightening

Activity		Type Of Service				
		A	B	C	D	E
1	ELECTRICAL - Check for damage to switch gear, wiring and / or conduit. - Check isolator is lockable in off position. - Check operation of start / stop switch. - Check emergency stop where fitted.			Y	Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and / or interlockes if fitted).			Y	Y	
3	FITMENT AND OPERATION - Clean machine of all foreign matter. - Check fence for operation and soundness. - Check rise and fall operation and controls. - Check brake operation and adjust id required. - Check pneumatic controls, hoses, fittings and regulators. - Examine drive belts & tension, adjust if required. - Check condition of power feed rollers and drive. - Clean spindle shafts of any surface rust, and apply protective coat of penetrant. - Check all tension devices / followers for correct operation. - Check machine controls and operation.			Y	Y	
4	Check all moving parts, and control functions.				Y	
5	Degrease machine.				Y	
6	Dust extraction - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and obstructions.				Y	
7	Record results in service sheet and log book if included.			Y	Y	

Special Comments and Technical Data

C SERVICE 3 MONTHLY (INCLUDE ONLY IF REQUESTED BY SITE)
 D SERVICE ANNUAL
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

Disclaimer -This TDS is intended to provide guidance only to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full [Conditions of Use](#) provided on the final page of this document and on the DPTI website.

For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

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