

Moulder - Spindle - Power Feed Rollers

Last Issue Date: 17/07/2013		Type Of Service				
		A	B	C	D	E
Activity						
1	ELECTRICAL -Inspect for damage to switch gear, wiring and / or conduit. -Check isolator is lockable in off position. -Check operation of start / stop switch. -Check emergency stop where fitted.			Y	Y	
2	GUARDING Check all guards are secure and function correctly (includes latches, locks, fasteners and / or interlocks if fitted).			Y	Y	
3	FITMENT AND OPERATION -Clean machine of all foreign matter. -Check horizontal and vertical adjustment can be operated freely. -Check rollers for damage, dress or replace as required. -Check chain and gear drives, lubricate as required. -Check oil reservoir and fill as required. -Lubricate all moving parts as required. -Check machine operation and control functions.			Y	Y	
4	Check all moving parts and control functions.				Y	
5	Degrease machine.				Y	
6	Record results in service sheet and log book if included.			Y	Y	

Special Comments and Technical Data

C SERVICE 3 MONTHLY (INCLUDE ONLY IF REQUIRED BY SITE)
 D SERVICE ANNUAL
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

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