

Panel Saw

Last Issue Date: 30/09/2015		Type Of Service				
Activity		A	B	C	D	E
1	<p>ELECTRICAL</p> <ul style="list-style-type: none"> - Inspect for damage to switch gear, wiring and/or conduits. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted. 			Y	Y	
2	<p>GUARDING</p> <ul style="list-style-type: none"> - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted). 			Y	Y	
3	<p>FITMENT AND OPERATION</p> <ul style="list-style-type: none"> - Clean machine of all foreign matter. - Check blade for condition, true rotation, set, cracks, deformed and/or broken teeth and resin build up, clean if necessary, recommend replacement if necessary. - Check Rolling Table and adjust Squareness and Lubricate. - Check adjustment controls for smooth operation. - Examine the fence locking and tilt mechanism for correct operation. Check for wear on threads, recommend replacement if necessary. - Check fence for correct alignment (squareness to table & parallel to blade) and adjust as required. - Check condition of throat pieces, recommend replacement if necessary. - Check and adjust indexing stops for 90 and 45 degrees. - Ensure riving knife is correctly adjusted and securely mounted. - Examine drive belts for flaws and correct tension, adjust if necessary and recommend replacement if required. - Lubricate all sites as required. - Check machine operation. 			Y	Y	
4	<p>DUST EXTRACTION</p> <ul style="list-style-type: none"> - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and for obstructions. - Where equipment is serviced by a non ducted dust extraction unit maintenance covered by ME21. 				Y	
5	Record results in service sheets and log book if included.			Y	Y	

Special Comments and Technical Data

D SERVICE ANNUAL
C SERVICE 3 MONTHLY (DO NOT INCLUDE FOR DECD SITES)

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

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