

Panel Saw - Griggio

Last Issue Date: 23/01/2013		Type Of Service				
		A	B	C	D	E
Activity		A	B	C	D	E
1	<b>ELECTRICAL</b> - Check for damage to switch gear, wiring and / or conduit. - Check isolator is lockable in off position. - Check operation of start / stop switch. - Check emergency stop where fitted.		Y		Y	
2	<b>GUARDING</b> - Check all guards are secure and function correctly (includes latches, locks, fasteners and / or interlocks if fitted).		Y		Y	
3	<b>FITMENT AND OPERATION</b> - Clean machine of all foreign matter. - Check the main and scribe blades condition, for rotation, set, cracks, deformed and / or broken teeth and resin build up, clean if necessary. - Check Rolling Table and adjust squareness and lubricate. - Examine the fence locking and tilt mechanism for correct operation. - Check for wear on threads, replace if required. - Check fence alignment (square to table & parallel to blade) adjust as required. - Check condition of throat pieces, recommend replacement if necessary. - Ensure riving knife is correctly adjusted and securely mounted. - Examine drive belts and tension, adjust if necessary and replace as required. - Lubricate all moving parts as required. - Check machine operation and control functions.		Y		Y	
4	Check all moving parts, and control functions.				Y	
5	Degrease machine.				Y	
6	Dust extraction - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and obstructions.				Y	
7	Record results in service sheet and log book if included.		Y		Y	

**Special Comments and Technical Data**

B SERVICE MONTHLY (INCLUDE ONLY IF REQUESTED BY SITE)  
 D SERVICE ANNUAL  
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia  
 Department of Planning,  
 Transport and Infrastructure

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