

Panel Saw - Semi Automatic

Last Issue Date: 23/01/2013		Type Of Service				
Activity		A	B	C	D	E
1	<b>ELECTRICAL</b> - Check for damage to switch gear, wiring and / or conduit. - Check isolator is lockable in off position. - Check operation of start / stop switch. - Check emergency stop where fitted.		Y		Y	
2	<b>GUARDING</b> - Check all guards are secure and function correctly (includes latches, locks, fasteners and / or interlocks if fitted).		Y		Y	
3	<b>FITMENT AND OPERATION</b> - Clean machine of all foreign matter. - Check main and scribe blades condition, rotation, set, cracks, deformed and / or broken teeth and resin build up, clean if necessary, replace as required. - Check rolling table and adjust squareness and lubricate. - Examine the fence locking and tilt mechanism for correct operation. Check for wear on threads, replace as required. - Check fence alignment (square to table & parallel to blade) adjust as required. - Check drive motors and lubricate slide ways and gears. - Check condition of throat pieces, recommend replacement if necessary. - Check and calibrate digital measurement readout, replace battery as required. - Ensure riving knife is correctly adjusted and securely mounted. - Examine drive belts and tension, adjust if necessary and replace as required. - Lubricate all moving parts. - Check machine operation and control functions.		Y		Y	
4	Check all moving parts, and control functions.				Y	
5	Degrease machine.				Y	
6	Dust extraction - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and obstructions.				Y	
7	Record results in service sheet and log book if included.		Y		Y	

**Special Comments and Technical Data**

B SERVICE MONTHLY (INCLUDE ONLY IF REQUESTED BY SITE)  
 D SERVICE ANNUAL  
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

**Disclaimer** - This TDS is intended to provide guidance only to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full [Conditions of Use](#) provided on the final page of this document and on the DPTI website.

For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia  
 Department of Planning,  
 Transport and Infrastructure

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