

Spindle Moulder

Activity		Type Of Service				
		A	B	C	D	E
1	ELECTRICAL - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted.				Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).				Y	
3	FITMENT AND OPERATION - Clean machine of all foreign matter. - Check fence angle stops and adjust so that the fence can be indexed for accurate 90 degree cuts. - Zero the pointer for Fence Protractor Scale. - Check and adjust infeed/outfeed table for parallel alignment. - Zero the Pointers for Table Scales. - Check cutters for sharpness/damage, if damaged replace, if dull hone. (New blade to be supplied by site) - Check that cutters are set in appropriate alignment to outfeed table. - Ensure cutting head is free from vibration. - Check that the cutters are securely fastened in the cutter block re-tension set screws and lock nuts if required. - Examine the fence locking and tilt mechanism for correct operation. Check for wear on threads, adjust and repair if required. - Examine drive belts for flaws & correct tension, adjust if necessary, recommend replacement if necessary. - Check Tilting Arbour Operation. - Check machine operation.				Y	
4	DUST EXTRACTION - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and for obstructions. - If non ducted unit used maintenance covered by ME21.				Y	
5	Record results in service sheets and log book if included.				Y	

Special Comments and Technical Data

D SERVICE ANNUAL

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

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