

Spindle Moulder - Tilting Arbour

Activity		Type Of Service				
		A	B	C	D	E
Last Issue Date: 23/01/2013						
1	ELECTRICAL - Check for damage to switch gear, wiring and / or conduit. - Check isolator is lockable in off position. - Check operation of start / stop switch. - Check emergency stop where fitted.		Y		Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and / or interlocks if fitted).		Y		Y	
3	FITMENT AND OPERATION - Clean machine of all foreign matter. - Check fence stops and adjust fence for accurate 90° cuts. - Check arbour for positive and negative angle accuracy, calibrate if required. - Check drive motors and lubricate slide ways and gears. - Examine the fence locking mechanism for correct operation. - Zero the pointers for table scales. - Check cutters, replace if damaged, if dull, hone (site supplied) - Check spindle arbour is free from vibration. - Check height adjustable mechanism movement and lock function. - Check for wear on all threads handle and knobs, adjust and repair if required. - Examine drive belts & tension, adjust if necessary, replace if required. - Check machine operation.		Y		Y	
4	Check all moving parts, and control functions.				Y	
5	Degrease machine.				Y	
6	Dust extraction - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and obstructions.				Y	
7	Record results in service sheet and log book if included.		Y		Y	

Special Comments and Technical Data

B SERVICE MONTHLY (INCLUDE ONLY IF REQUESTED BY SITE)
 D SERVICE ANNUAL
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

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