

Planing Machines - TOK

Activity		Type Of Service				
		A	B	C	D	E
1	ELECTRICAL - Check for damage to switch gear, wiring and / or conduit. - Check isolator is lockable in off position. - Check operation of start / stop switch. - Check emergency stop where fitted.		Y		Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and / or interlocks if fitted).		Y		Y	
3	FITMENT AND OPERATION - Check fence angle stops and adjust so that the fence can be indexed for accurate 90° and 45° cuts. - Zero the pointer for fence protractor scale. - Check and adjust infeed / outfeed table for parallel alignment. - Check cutters for sharpness, replace or TOK as required. (site provided) - Check that cutters are set in appropriate alignment to outfeed table. - Ensure cutting head is free from vibration. - Examine the fence locking and tilt mechanism for correct operation. - Check inertia brake and adjust to comply with AS 1473.2 Appendix B - Check V belt condition, tension, adjust or replace as required. - Check and calibrate measurement readouts and manual pointer for table scale. - Lubricate all moving parts. - Check machine operation and all control functions.		Y		Y	
4	Check condition of drive belts, tension and replace if required.				Y	
5	Check machine for wear, condition of bearings, clean out guards and report any required repairs.				Y	
6	Dust extraction - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and obstructions.				Y	
7	Record results in service sheet and log book if included.		Y		Y	

Special Comments and Technical Data

B SERVICE MONTHLY (INCLUDE ONLY IF REQUESTED BY SITE)
 D SERVICE ANNUAL
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

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