

Stitching Machine - Veneer

Last Issue Date: 23/01/2013		Type Of Service				
		A	B	C	D	E
Activity						
1	Electrical -Check switch gear, wiring and conduits. -Check operation of start / stop switch. -Check emergency stop if fitted. -Check light fittings.				Y	
2	Check all guards are secure and functioning as required.				Y	
3	FITMENT AND OPERATION -Clean machine of all foreign matter. -Check feed for timing, settings, damage and wear. -Check pneumatic controls, hoses, fittings and regulators. -Check operation of pre-heat unit. -Clean out thread delivery nozzle. -Check tension on drive roller and operation. -Check all belts for correct adjustment and damage. -Lubricate all required parts. -Check condition of drive belts including tension, adjust or replace as required. -Check condition of machine and report if any repairs required.				Y	
4	Record results in service sheet and log book if included.				Y	

**Special Comments and Technical Data**

D SERVICE ANNUAL

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*For more information please contact the applicable Facilities Management Service Provider.*



Government of South Australia  
Department of Planning,  
Transport and Infrastructure

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