

Wood Presses

Activity		Type Of Service				
		A	B	C	D	E
1	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks where fitted, foot and hand controls).			Y	Y	
2	FITMENT AND OPERATION - Clean machine of all foreign matter. - Check for oil leaks and repair as required (or recommend for replacement) - Test work holding clamps for proper operation. - Check drive belts for, correct tension, adjust if required, or replace if necessary. - Lubricate all points as appropriate, check hydraulic reservoir level. - Adjust cables for correct operation. - Calibrate devices if applicable. - Drain, flush & inspect hydraulic system and reservoir, replace with new hydraulic oil. - Change oil cartridge seals and filter. - Check machine operation.			Y	Y	
3	DUST EXTRACTION - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, secure fitment, flexible connections and for obstructions. - Where equipment is serviced by a non ducted dust extraction unit maintenance covered by ME21.				Y	
4	Record results in service sheets and log book if included.			Y	Y	

Special Comments and Technical Data

C SERVICE 3 MONTHLY (DO NOT INCLUDE FOR DECD SITES)
 D SERVICE ANNUAL

Disclaimer -This TDS is intended to provide guidance only to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full [Conditions of Use](#) provided on the final page of this document and on the DPTI website.

For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

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