

Sander - Wide Belt

Activity		Type Of Service				
		A	B	C	D	E
Last Issue Date: 23/01/2013						
1	ELECTRICAL - Check for damage to switch gear, wiring and / or conduit. - Check isolator is lockable in off position. - Check operation of start / stop switch. - Check emergency stop where fitted.		Y		Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and / or interlocks if fitted).		Y		Y	
3	FITMENT AND OPERATION - Clean machine of all foreign matter. - Check drive V belt. - Check wide belt tracking and sensors. - Check wide belt roller height adjustment. - Check wide belt tracking. - Check wide belts and replace if required. - Check slip cloth condition and replace if required. - Check operation of wide belt pneumatic hoses, fittings and regulators.- Check table rise and fall operation and belt tread for wear or damage. - Check machine operation, calibration and adjust if required.		Y		Y	
4	Inspect drive belts condition, tension and replace if required.				Y	
5	Check machine for wear, bearings, clean out guards, report any repairs required.				Y	
6	Dust extraction - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and obstructions.				Y	
7	Record results in service sheet and log book if included.		Y		Y	

Special Comments and Technical Data

B SERVICE MONTHLY (INCLUDE ONLY IF REQUESTED BY SITE)
 D SERVICE ANNUAL
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

Disclaimer -This TDS is intended to provide guidance only to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full [Conditions of Use](#) provided on the final page of this document and on the DPTI website.

For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

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