

Sander - Bobbin Belt

Last Issue Date: 23/01/2013		Type Of Service				
Activity		A	B	C	D	E
1	ELECTRICAL - Check for damage to switch gear, wiring and / or conduit. - Check isolator is lockable in off position. - Check operation of start / stop switch. - Check emergency stop where fitted.	Y	Y		Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and / or interlockes if fitted).	Y	Y		Y	
3	FITMENT AND OPERATION (ITEMS 4 TO 14)	Y	Y		Y	
4	Check machine operation and control functions.	Y	Y		Y	
5	Check abrasive cloth on bobbin collars and replace if required.	Y	Y		Y	
6	Clean machine of all foreign matter.	Y	Y		Y	
7	Check drive shaft for damage and fitment.		Y		Y	
8	Check table inserts and fitment.		Y		Y	
9	Check height adjustment table operation and lubricate slides and gear drives.		Y		Y	
10	Lubricate all moving parts as required.		Y		Y	
11	Inspect drive belts condition, tension, replace if required.				Y	
12	Inspect bearings and clean out guards.				Y	
13	Check drive motors for damage or wear.				Y	
14	Check machine for wear and report any repair required.				Y	
15	Dust extraction - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and obstructions.				Y	
16	Record results in service sheet and log book if included.		Y		Y	

**Special Comments and Technical Data**

A SERVICE WEEKLY (INCLUDE ONLY IF REQUESTED BY SITE)  
 B SERVICE MONTHLY (INCLUDE ONLY IF REQUESTED BY SITE)  
 D SERVICE ANNUAL  
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia  
 Department of Planning,  
 Transport and Infrastructure

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