

Coil Winders

Last Issue Date: 11/03/2011		Type Of Service				
		A	B	C	D	E
Activity						
1	Check operation of drive and clutch, adjust if necessary.				Y	
2	Check drive belts and pulleys for tension and wear.				Y	
3	Check operation of break and adjust if necessary.				Y	
4	Check operation of all feeds and speeds.				Y	
5	Check for any extraneous noises from motor.				Y	
6	Check overall operation of machine, including levers, handles, knobs, locks, tool post.				Y	
7	Check operation of ON / OFF switch, brake, guards and other safety devices.				Y	
8	Check operation of lubrication system.				Y	
9	Check lubrication levels, refill as required.	Y			Y	
10	Lubricate at manual lubrication points.				Y	
11	Check gearbox oil and refill as required.	Y			Y	
12	Change gearbox oil and clean / change filters as required.				Y	
13	Record results in log boob.				Y	

Special Comments and Technical Data

A SERVICE WEEKLY AND BY SITE
D SERVICE ANNUAL

Disclaimer -This TDS is intended to provide guidance only to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full [Conditions of Use](#) provided on the final page of this document and on the DPTI website.

For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

Download Date: 22/12/2020

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