

Gear Cutters

Activity		Type Of Service				
		A	B	C	D	E
Last Issue Date: 11/03/2011						
1	Check operation of drive and clutch, adjust if necessary.				Y	
2	Check drive belts and pulley for tension and wear.				Y	
3	Check operation of break and adjust if necessary.				Y	
4	Check operation of all feeds and speeds.				Y	
5	Check for any extraneous noises from motor.				Y	
6	Check overall operation of machine, including levers, handles, knobs, locks, tool post screws jaw chucks.				Y	
7	Check lead screw for excessive clearance.				Y	
8	Check operation of ON / OFF switch, brake, guards, gear train safety switch and other safety devices.				Y	
9	Check operation of lubrication system.				Y	
10	Check lubrication level, refill as required.	Y			Y	
11	Lubricate at manual lubrication points.				Y	
12	Change the coolant and clean the sump.				Y	
13	Check the gearbox oil and refill as required.	Y			Y	
14	Change gearbox oil and clean / change filters as required.				Y	
15	Record all results in log book.				Y	

Special Comments and Technical Data

A SERVICE WEEKLY AND BY SITE
D SERVICE ANNUAL

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

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