

Horizontal Borers

Last Issue Date: 30/09/2015		Type Of Service				
Activity		A	B	C	D	E
1	<p>ELECTRICAL</p> <ul style="list-style-type: none"> <li>- Inspect for damage to switch gear, wiring and/or conduit.</li> <li>- Check isolator is lockable in off position.</li> <li>- Check operation of start/stop switch.</li> <li>- Check emergency stop where fitted.</li> </ul>			Y	Y	
2	<p>GUARDING</p> <ul style="list-style-type: none"> <li>- Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).</li> </ul>			Y	Y	
3	<p>FITMENT AND OPERATION</p> <ul style="list-style-type: none"> <li>- Clean machine of all foreign matter.</li> <li>- Check for integrity of column safety collar.</li> <li>- Check for table adjustment can be operated freely.</li> <li>- If fitted, check integrity of an adjust rack and pinion height adjusting system. Lubricate lightly as appropriate.</li> <li>- Lubricate all points (quill, rack and pinion) as appropriate.</li> <li>- Examine drive belts for damage &amp; correct tension, adjust if necessary and recommend replacement if necessary.</li> <li>- Check machine operation.</li> </ul>			Y	Y	
4	<p>DUST EXTRACTION</p> <ul style="list-style-type: none"> <li>- Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and for obstructions.</li> <li>- If non ducted unit used maintenance covered by ME21.</li> </ul>				Y	
5	Record results in service sheets and log book if included.			Y	Y	

**Special Comments and Technical Data**

C SERVICE 3 MONTHLY (DO NOT INCLUDE FOR DECD SITES)  
D SERVICE ANNUAL

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*For more information please contact the applicable Facilities Management Service Provider.*



Government of South Australia  
Department of Planning,  
Transport and Infrastructure

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