

Belt/Disc Sander - Combined

Last Issue Date: 18/12/2007		Type Of Service				
Activity		A	B	C	D	E
1	<p><b>ELECTRICAL</b></p> <ul style="list-style-type: none"> <li>- Inspect for damage to switch gear, wiring and/or conduit.</li> <li>- Check isolator is lockable in off position.</li> <li>- Check operation of start stop switch.</li> <li>- Check emergency stop where fitted.</li> </ul>				Y	
2	<p><b>GUARDING</b></p> <ul style="list-style-type: none"> <li>* Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).</li> </ul>				Y	
3	<p><b>FITMENT AND OPERATION</b></p> <ul style="list-style-type: none"> <li>* Check adjustable table for security and clearance from sanding disc (max. 2mm), adjust if necessary.</li> <li>* Check belt fence for security, squareness and clearance from the belt (max 3mm), adjust if necessary.</li> <li>* Examine drive belts for damage &amp; correct tension - adjust if necessary.</li> <li>* Lubricate all points as required.</li> </ul>				Y	
4	<p><b>DUST EXTRACTION</b></p> <ul style="list-style-type: none"> <li>* Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and for obstructions.</li> <li>* Where equipment is serviced by a non ducted dust extraction unit maintenance covered by ME21.</li> </ul>				Y	
5	Record barcode number and all results in log book.				Y	

**Special Comments and Technical Data**

D SERVICE RECOMMENDED TO BE UNDERTAKEN ANNUALLY

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*For more information please contact the applicable Facilities Management Service Provider.*



Government of South Australia  
Department of Planning,  
Transport and Infrastructure

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