

Mill - Horizontal

Last Issue Date: 18/12/2007		Type Of Service				
		A	B	C	D	E
Activity						
1	ELECTRICAL - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted.				Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).				Y	
3	FITMENT AND OPERATION - Examine drive belts for damage and correct tension, adjust if necessary. - Check gear train/s (back gears etc) for correct mesh and alignment, adjust if necessary. - Check position and operation of table feed stops and stops on other slides. - If fitted replace suds (coolant) totally and dispose according to 'Material safety data sheet'. - Clean suds sieve and pump, recommend replacement if necessary. - Check suds flow, adjust if necessary. - Adjust Gib stripes on all sides for smooth operation. - Inspect Morse taper Sleeves for burrs and scratches.				Y	
4	Record barcode number and all results in log book.				Y	

Special Comments and Technical Data

D SERVICE RECOMMENDED TO BE UNDERTAKEN ANNUALLY

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

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