

Mill - Vertical

Last Issue Date: 18/12/2007		Type Of Service				
Activity		A	B	C	D	E
1	<p><b>ELECTRICAL</b></p> <ul style="list-style-type: none"> <li>- Inspect for damage to switch gear, wiring and/or conduit.</li> <li>- Check isolator is lockable in off position.</li> <li>- Check operation of start/stop switch.</li> <li>- Check emergency stop where fitted.</li> </ul>				Y	
2	<p><b>GUARDING</b></p> <ul style="list-style-type: none"> <li>- Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).</li> </ul>				Y	
3	<p><b>FITMENT AND OPERATION</b></p> <ul style="list-style-type: none"> <li>- Examine drive belts for damage &amp; correct tension, adjust if necessary.</li> <li>- Check gear tran/s (back gears etc) for correct mesh and alignment, adjust if necessary.</li> <li>- Check position and operation of table feed stops and stops on other slides.</li> <li>- If fitted replace suds (coolant) totally and dispose according to 'Material safety data sheet'.</li> <li>- Clean suds sieve and sump, recommend replacement if necessary.</li> <li>- Check suds flow, adjust if necessary.</li> <li>- Adjust Gib strips on all sides if required.</li> <li>- Inspect Morse Taper Sleeves for burrs and scratches.</li> <li>- Lubricate all points as required.</li> </ul>				Y	
4	Record barcode number and all results in log book.				Y	

**Special Comments and Technical Data**

D SERVICE RECOMMENDED TO BE UNDERTAKEN ANNUALLY

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*For more information please contact the applicable Facilities Management Service Provider.*



Government of South Australia  
Department of Planning,  
Transport and Infrastructure

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