

Thicknesser

Last Issue Date: 18/12/2007		Type Of Service				
Activity		A	B	C	D	E
1	ELECTRICAL - Inspect for damage to switch gear, wiring and/or conduit. - Check isolator is lockable in off position. - Check operation of start/stop switch. - Check emergency stop where fitted.				Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and/or interlocks if fitted).				Y	
3	FITMENT AND OPERATION - Check cutters for sharpness/damage, if damaged replace, if dull hone.(New blade will be provided by site) - Check that the fasteners are securely fastened in the Cutter Block, retention set screws and lock nuts if required. - Lubricate chain drives appropriately. - Check clean, lubricate and adjust table rollers appropriately. - Check, clean,lubricate and adjust timber feed rollers appropriately. - Check "anti-Kickback" devices for correct operation (Some machines use a Pressure Bar for this purpose). - Examine drive belts for flaws & correct tension, adjust if necessary or recommend replacement if necessary. - Examine the table locking mechanism for correct operation. - Zero the pointer for table scale.				Y	
4	DUST EXTRACTION - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and for obstructions. - If non ducted unit used maintenance covered by ME21.				Y	
5	Record barcode number and all results in log book.				Y	

Special Comments and Technical Data

D SERVICE RECOMMENDED TO BE UNDERTAKEN ANNUALLY

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
Department of Planning,
Transport and Infrastructure

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