

Thicknesser - HSS

Last Issue Date: 23/01/2013		Type Of Service				
		A	B	C	D	E
Activity		A	B	C	D	E
1	ELECTRICAL - Check for damage to switch gear, wiring and / or conduit. - Check isolator is lockable in off position. - Check operation of start / stop switch. - Check emergency stop where fitted.	Y			Y	
2	GUARDING - Check all guards are secure and function correctly (includes latches, locks, fasteners and / or interlocks if fitted).	Y			Y	
3	FITMENT AND OPERATION - Check cutters for sharpness, if dull hone, if required replace. (site provided) - Check that the fasteners are secure in cutter block, retension set screws and lock nuts if required. - Lubricate chain drives. - Check, clean, lubricate and adjust table rollers. - Check, clean, lubricate and adjust timber feed rollers. - Check anti-Kickback devices for correct operation. - Check inertia brake and adjust to comply with AS 1473.2 Appendix B. - Check V belt, variable speed pulleys and adjust as required. - Check and calibrate digital/ analogue measurements readouts. - Calibrate manual pointer for table scale. - Lubricate all moving parts. - Check machine operation and all control functions.	Y			Y	
4	Check all moving parts, and control functions.				Y	
5	Degrease machine.				Y	
6	Dust extraction - Where equipment is serviced by a ducted dust extraction unit, check condition of hoods, including secure fitment, flexible connections and obstructions.	Y			Y	
7	Record results in service sheet and log book if included.	Y			Y	

Special Comments and Technical Data

A SERVICE WEEKLY (INCLUDE ONLY IF REQUESTED BY SITE)
 D SERVICE ANNUAL
 REPORT ANY REPAIRS REQUIRED TO THE NOMINATED PERSON.

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For more information please contact the applicable Facilities Management Service Provider.



Government of South Australia
 Department of Planning,
 Transport and Infrastructure

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