

FMC-Food Production-Conveyor Type

Last Issue Date: 19/03/2019		Type Of Service				
		A	B	C	D	E
Activity		A	B	C	D	E
1	Conduct visual inspection, looking for damage, leak or loose parts.	Y	Y	Y	Y	
2	Check function of emergency stop device.		Y	Y	Y	
3	Empty and clean dirt drawer.		Y	Y	Y	
4	Inspect and clean conveyor belt system as required.			Y	Y	
5	Inspect electrical equipment in accordance with relevant regulations.			Y	Y	
6	Check alignment of conveyor belt. Realign if necessary.			Y	Y	
7	Grease all external conveyor bearings.				Y	
8	Inspect condition and operation of motor.				Y	
9	Record results in the log book.	Y	Y	Y	Y	

**Special Comments and Technical Data**

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A SERVICE DAILY (BY SITE)  
 B SERVICE WEEKLY (BY SITE)  
 C SERVICE 6 MONTHLY  
 D SERVICE ANNUALLY  
 SERVICE FREQUENCIES AND ACTIVITIES MAY VARY DEPENDING ON  
 MANUFACTURERS RECOMMENDATIONS AND SITE CONDITIONS.

**Disclaimer** -This TDS is intended to provide guidance only to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full [Conditions of Use](#) provided on the final page of this document and on the DPTI website.

*For more information please contact the applicable Facilities Management Service Provider.*



Government of South Australia  
 Department of Planning,  
 Transport and Infrastructure

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