

Dough Sheeter (Conveyor table) - Plug-in type

Last Issue Date: 21/03/2019		Type Of Service				
		A	B	C	D	E
Activity						
1	Undertake a visual inspection looking for any damage or wear, or any loose components.				Y	
2	MACHINE: a) Check the lubrication of the head of the machine; and b) Run the motor to check for correct operation and noise levels.				Y	
3	MACHINE: Replace the lubrication using high performance semi-liquid grease. (Refer Special Comments).					Y
4	OPERATIONAL CHECK: Run the appliance to check for correct operation and to check all functions.				Y	
5	ROLLERS: a) Check the rollers for correct, smooth operation. If required, correct by re-tensioning the v-belts from the motor to the appliance. b) Check the brackets for secure fixings.				Y	
6	CONVEYOR BELT: a) Check that the conveyor belt is tracking straight. If required adjust the tracking using the hand nuts on the sides of the machine. b) Check that the conveyor belt tension is properly regulated. If required, turn the side covers down and adjust the tension using the setting screw. c) Check the conveyor belt is not slipping. If required, correct by re-tensioning the v-belts from the motor to the appliance. d) Check the conveyor belt for reverse operation. If required, correct by re-tensioning the v-belts from the motor to the appliance.				Y	
7	Check the protective guards for proper adjustment, if required correct using the limit switches.				Y	
8	Check that the safety components are undamaged and operate correctly (if applicable).				Y	
9	Check that all signage is undamaged and in place.				Y	
10	Check electrical cords and connections are undamaged and secure.				Y	
11	Check the Test and Tag date. If the service has not been done advise the site representative and the facility manager. (Refer Special Comments).				Y	
12	Record all the results in the log book.				Y	Y

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For more information please contact the applicable Facilities Management Service Provider.



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Special Comments and Technical Data

D SERVICE ANNUAL (DEFAULT. FREQUENCY DETERMINED BY USAGE. FOR FREQUENT OPERATION INCREASE TO 6 MONTHLY).
E SERVICE 5 YEARLY (BASED ON AN 8 HOUR WORKING DAY).
FOR PLUG-IN TYPES THE RECOMMENDED TEST AND TAG SERVICE FREQUENCY IS ANNUAL (DEFAULT), USE TDS E09B. NOTE: FOR FREQUENCY PARAMETERS REFER TO TDS E09, SPECIAL COMMENTS. SERVICING ACTIVITIES AND FREQUENCIES ARE TO BE DONE IN ACCORDANCE WITH THE MANUFACTURER'S RECOMMENDATIONS. ADVISE THE SITE REPRESENTATIVE AND FACILITY MANAGER IF THE SERVICE MANUALS ARE NOT AVAILABLE FOR THE SERVICE.
APPLICABLE LEGISLATION AND STANDARDS: FOOD ACT, WH&S ACT AND SAFE FOOD AUST. - FOOD SAFETY STANDARDS 3.1.1, 3.2.2, 3.2.3.

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