## Washing Machine - Industrial

Last Issue Date: 02/03/2015 Activity		Type Of Service				
		Α	В	С	D	Е
1	Isolate equipment			Υ		
2	Check and test inlet valves			Υ		
3	Check all electrical connections			Υ		
4	Check all internal and external hose connections			Υ		
5	Check operation of frequency inverter			Υ		
6	Remove rear panel and adjust V belts to correct tension			Υ		
7	Inspect alignment of pulleys and condition of main bearings			Υ		
8	Remove drain hose and inspect drain valve for blockages and clean			Υ		
9	Check heating elements and remove lint and soap build up			Υ		
10	Clean inside of machine inspecting for any water leaks			Υ		
11	Discuss equipment operation with key personnel			Υ		
12	Re-tention all tubing and piping connections			Υ		
13	Re-tension hold down bolts and inspect mountings			Υ		
14	Inspect positioning and lubricate suspension (if applicable)			Υ		
15	Realign positioning and lubricate suspension (if applicale)			Υ		
16	Remove top cover and clean soap dispenser			Υ		
17	Inspect out of balance switch for correct positioning (if applicable)			Υ		
18	Inspect all connections to microprocesor / card progran / push buttons			Υ		
19	Test for correct water level and temperature			Υ		
20	Check motor mounts and motor bearings			Υ		
21	Check for any drum movement			Υ		
22	Check for any mechanical damage			Υ		
23	Lubricate all grease nipples (if applicable)			Υ		
24	Re-initialise microprocessor and test for correct operation (if applicable)			Υ		
25	Reassemble and load test all machine operations are working correctly			Υ		
26	If replacement parts or extra service is required request authorization to proceed			Υ		
27	Clean outer case and control panel			Υ		
28	Update machine attendance card			Υ		
29	Undertake calibration test and update form			Υ		
30	Record results in log book			Υ		

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