

Tumble Dryer - Industrial

| Last Issue Date: 30/08/2018 | | Type Of Service | | | | |
|-----------------------------|---|-----------------|---|---|---|---|
| Activity | | A | B | C | D | E |
| 1 | Isolate equipment. | | | Y | | |
| 2 | Check and adjust door seal. | | | Y | | |
| 3 | Check condition of door glass seal. | | | Y | | |
| 4 | Check and adjust door lock mechanism. | | | Y | | |
| 5 | Check all electrical connections. | | | Y | | |
| 6 | Inspect and clean lint screen, vacuum clean lint compartment. | | | Y | | |
| 7 | Remove front panel inspection drum bearings and seals. | | | Y | | |
| 8 | Check adjustment of drum alignment. | | | Y | | |
| 9 | Inspect motor mounts, vacuum lint from motor, lubricate tension assembly. | | | Y | | |
| 10 | Check condition of pulleys and pulley alignment. | | | Y | | |
| 11 | Check for correct drive belt tension and wear. | | | Y | | |
| 12 | Check tension and lubricate (applicable to chain models only). | | | Y | | |
| 13 | Inspect and clean blower fan assembly. | | | Y | | |
| 14 | De-lint and test operation of all thermostats and the heating source. | | | Y | | |
| 15 | Check and clean motor sensor - if required. | | | Y | | |
| 16 | Reassemble, test cover airflow and check venting is clear. | | | Y | | |
| 17 | Check the legs are level and lock the nuts for correct position. | | | Y | | |
| 18 | Clean, lubricate and adjust coin chute, test and lubricate locks. | | | Y | | |
| 19 | Check keypad operation. | | | Y | | |
| 20 | Check door switch operation. | | | Y | | |
| 21 | Check thermostat operation. | | | Y | | |
| 22 | Discuss laundry equipment operation with key personnel on site. | | | Y | | |
| 23 | Clean heater tubes. | | | Y | | |
| 24 | Reassemble and load test to ensure all machine operations are working correctly. | | | Y | | |
| 25 | Clean outer panel and control panel. | | | Y | | |
| 26 | If any replacement parts or service is required request authorisation to proceed. | | | Y | | |
| 27 | Clean ducting. | | | Y | | |
| 28 | Complete service sheet and ensure signed by laundry staff. | | | Y | | |
| 29 | Record results in log book. | | | Y | | |

Disclaimer -This TDS is intended to provide guidance only to support Preventative Maintenance servicing activities. All TDS users are encouraged to read and understand the full [Conditions of Use](#) provided on the final page of this document and on the DPTI website.

For more information please contact the applicable Facilities Management Service Provider.



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Department of Planning,
Transport and Infrastructure

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Special Comments and Technical Data

C SERVICE 4 MONTHLY
THE FREQUENCY OF THE DUCT CLEANING SPECIFICALLY IS THE
DEFAULT - TO BE VARIED TO SUIT SITE CONDITIONS & USAGE.
REFER TO THE MANUFACTURER RECOMMENDATIONS FOR SPECIFIC
SERVICING ACTIVITIES AND FREQUENCIES.

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